



# *Recycling Materials Survey*

**RAP ETG**

**Irvine, Ca**

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Jim Pappas  
DelDOT

# Topics/Agenda

- ◆ Recycled Materials Survey
- ◆ Results
- ◆ Survey Points of Interest
- ◆ Moving Forward

**“The greatest gap in life is the one between knowing and doing.”**

*Dick Biggs*

# Recycled Materials Survey

- ◆ Conducted through AASHTO SOM List Serve.
- ◆ Sent end of December 2010.
- ◆ Various questions related to RAP, RAS, RCA.
- ◆ 45 state responses plus West Federal Lands and Ontario.
- ◆ Some data used is from 2007/2008 survey due to lack of responses.

# Survey (cont)

## ◆ Main Survey Questions

- Allowance of recycled materials (RAP, RAS, RCA) per specifications?
- Contractors actual usage of recycled materials?
- Special testing/handling procedures?
- Research needs, major concerns/obstacles for increased usage of recycled materials?

# RAP Survey

- ◆ Items of note from survey...
  - **RAP Availability** – contractor/DOT ownership?
  - **WMA** - Increased usage during DOT implementation?
  - **Stockpiles** - Fractionation, captive stockpiles becoming more prevalent?

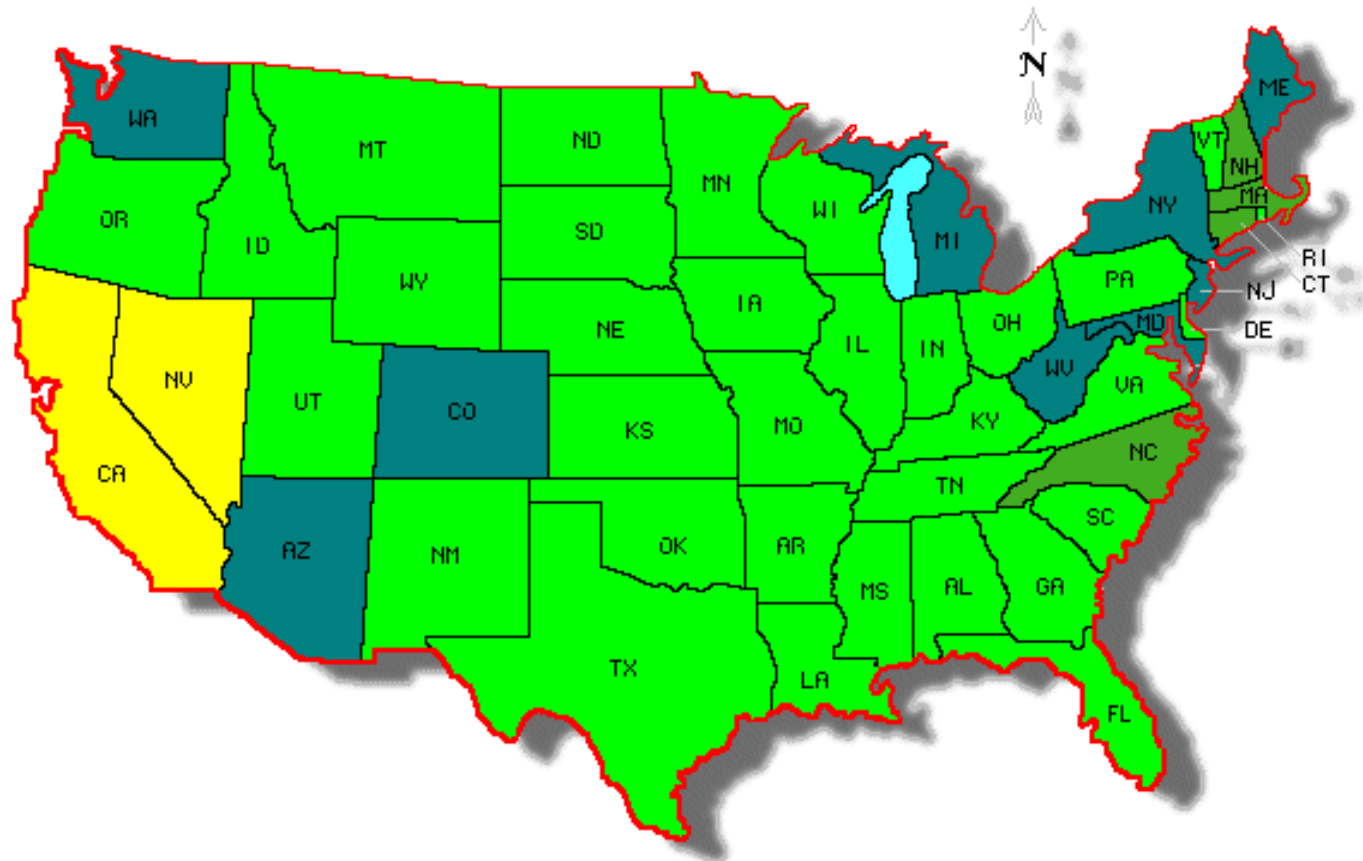
# **RAP Survey** (cont)

## ◆ Research Needs:

- Needed dwell time for mixing?
- Mix performance tests (long-term durability, thermal cracking, f/t resistance).
- Binders - bumping, blending, stiffness/cracking, interaction with polymers.
- Determining RAP binder properties.
- Skid resistance.

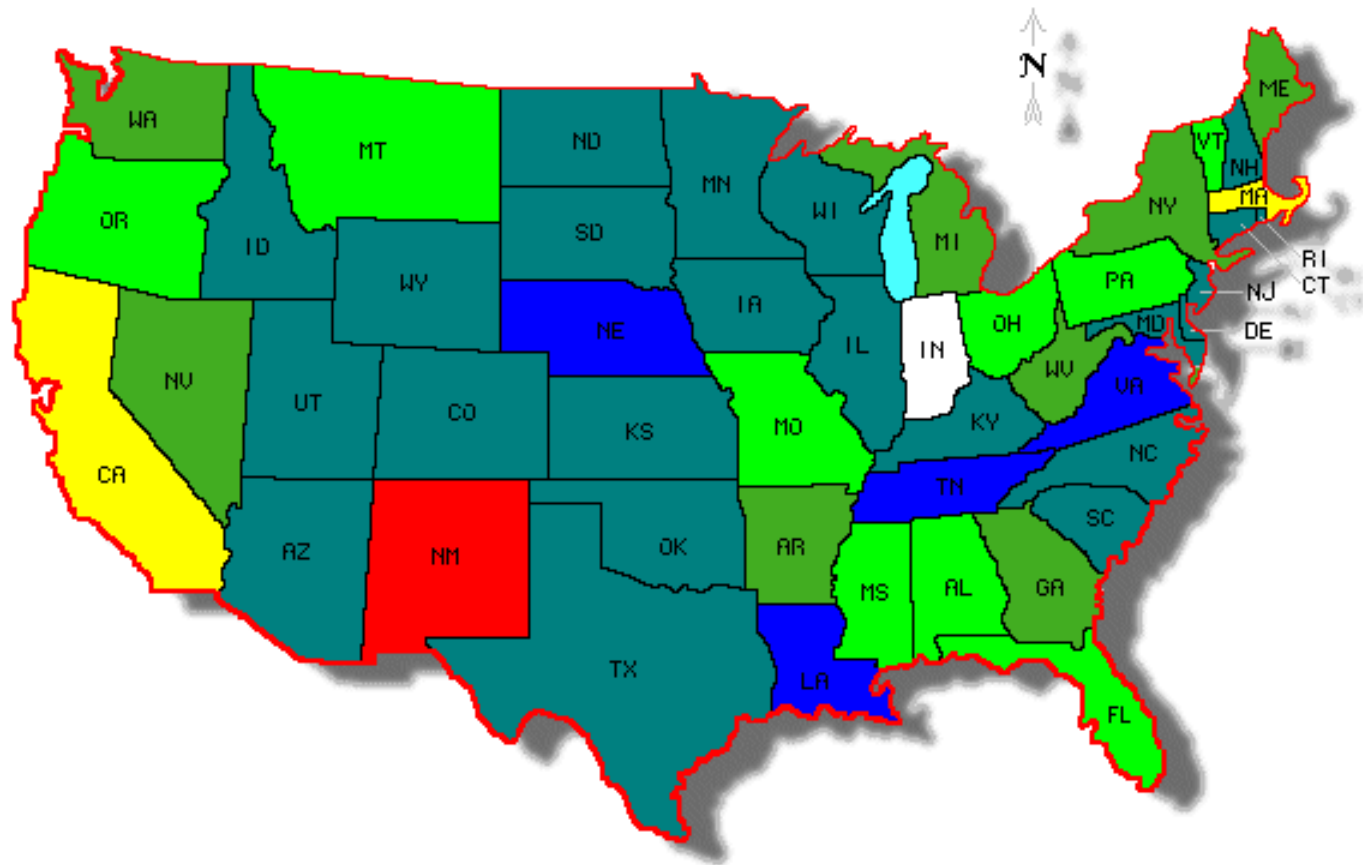
# Allowable RAP Usage

- - <15%
- - <20%
- - <25%
- - >30%



# RAP Usage (Contractors)

- - 0%
- - <10%
- - <15%
- - <20%
- - <25%
- - >30%





# Since 2007/2008 Survey...

- ◆ RAP % allowed by percentage has stayed pretty consistent for DOT's.
- ◆ For RAP utilization by contractors, it appears the 20-30% usage has increased the most with all other percentages staying pretty much the same.

# RAS Survey

- ◆ Items of note from survey...
  - **Sources** – pre/post consumer supply (about 50/50).
  - **Special Requirements** – gradations, asbestos testing.

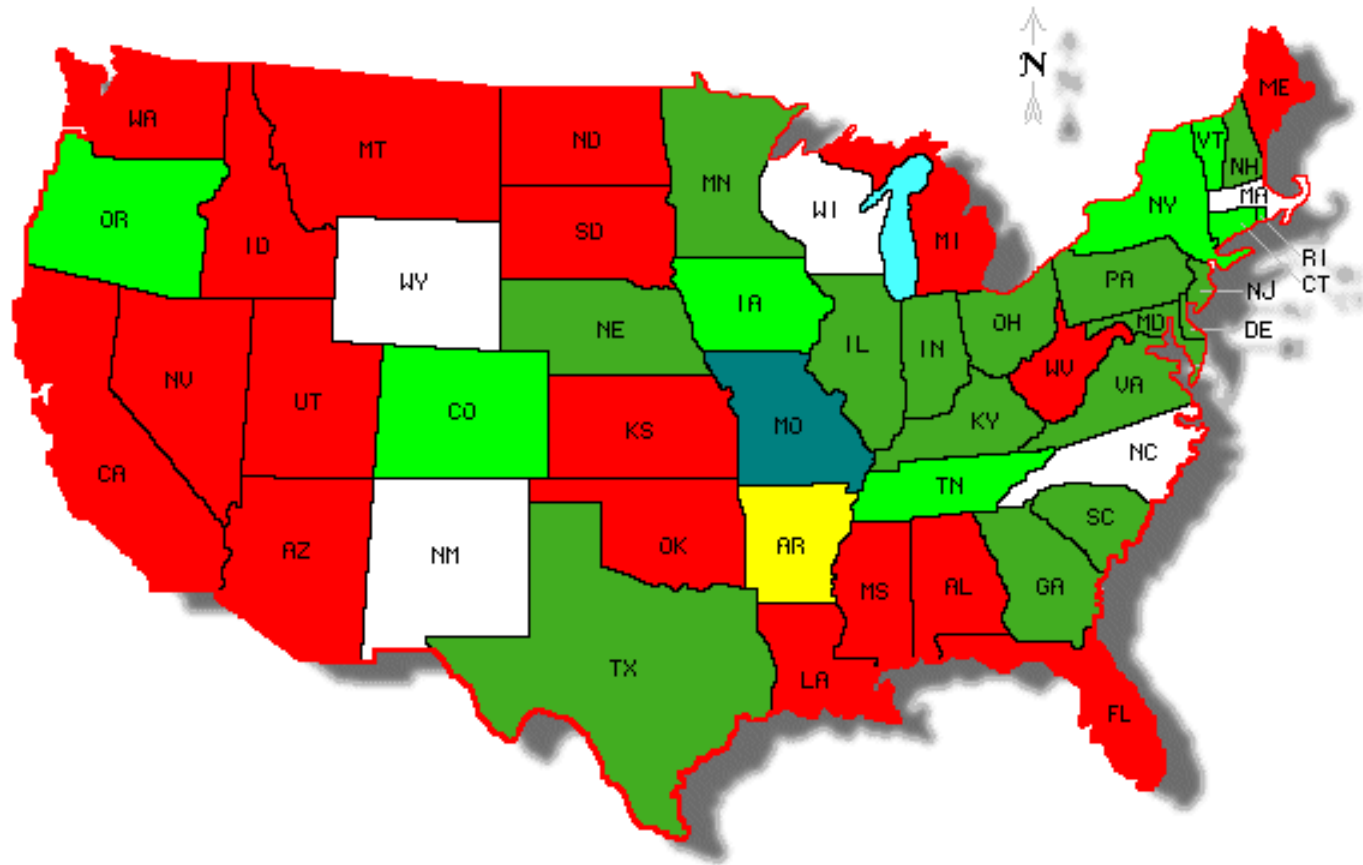
# **RAS Survey** (cont)

## ◆ Research Needs

- % binder contribution
- Mix performance testing
- Binder bumping, blending
- Fatigue and low temperature cracking
- Use in WMA?
- Use of rejuvenators
- Binder impacts

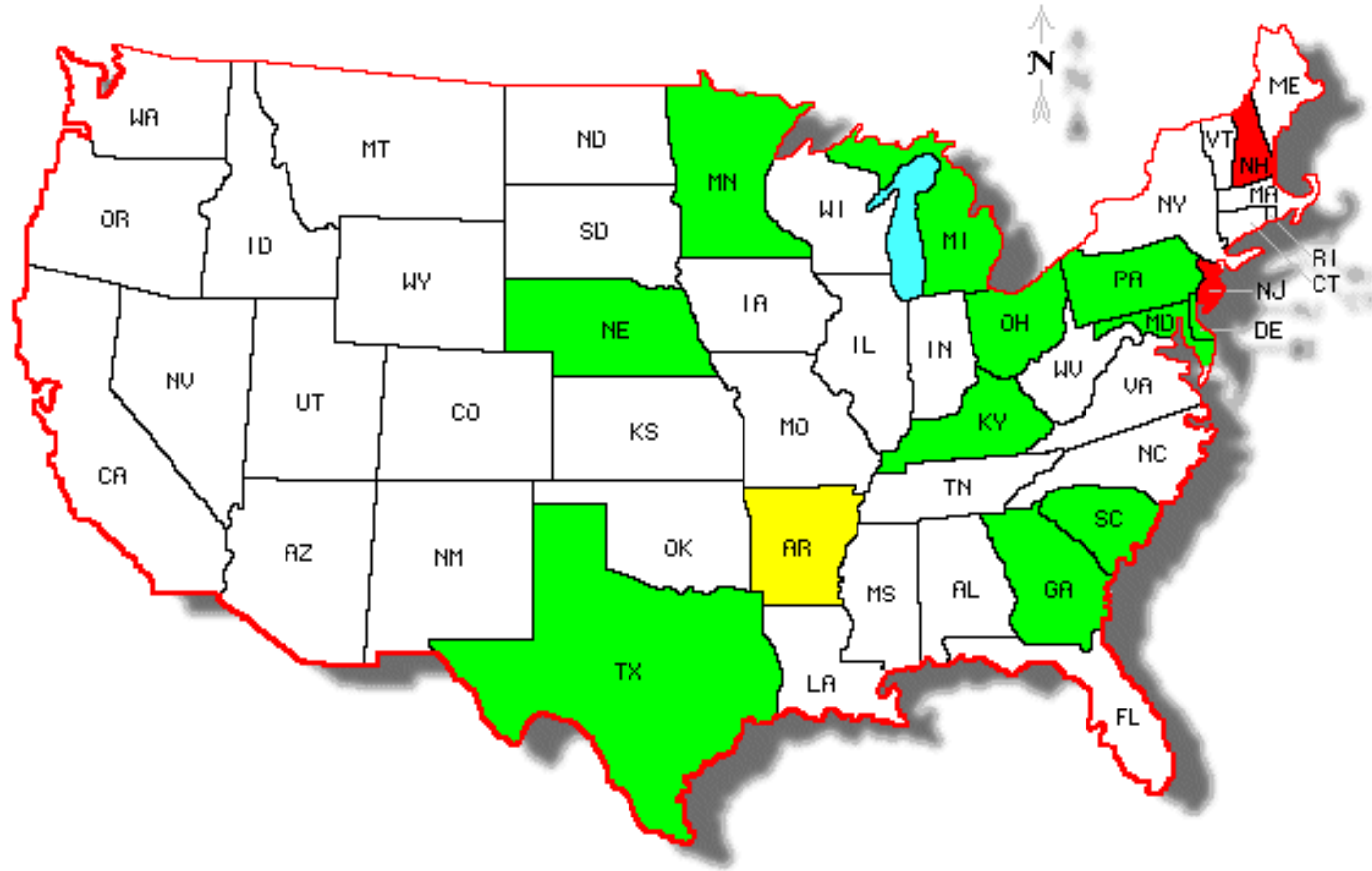
# Allowable RAS Usage

- - 0%
- - 3%
- - 5%
- - 7%
- - Looking Into



# RAS Usage (Contractors)

- - 0%
- - 3%
- - 5%




# Moving Forward

- ◆ Market successful projects.
- ◆ Address research needs.
- ◆ All must work together – DOT's, contractors, industry, academia.

**“If we’re here to make a difference – and why else are we here – we have to do things that have never been done before. To many people that’s a risk. To me it’s an adventure.”**

*Gwen Edwards*



**“If we knew what we were  
doing, it wouldn’t be called  
research.”**

**Albert Einstein**



**Thank you for your time  
and attention**

Jim Pappas

302.760.2400

[James.pappas@state.de.us](mailto:James.pappas@state.de.us)

