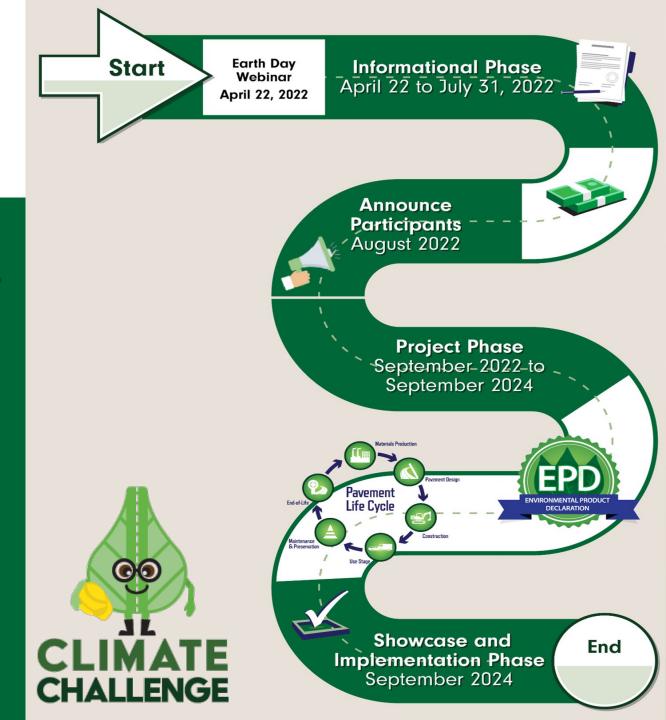




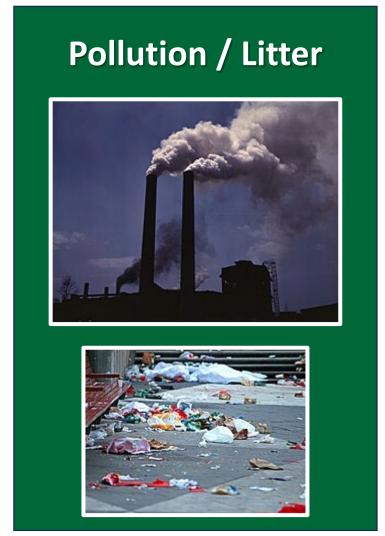
FHWA CLIMATE CHALLENGE

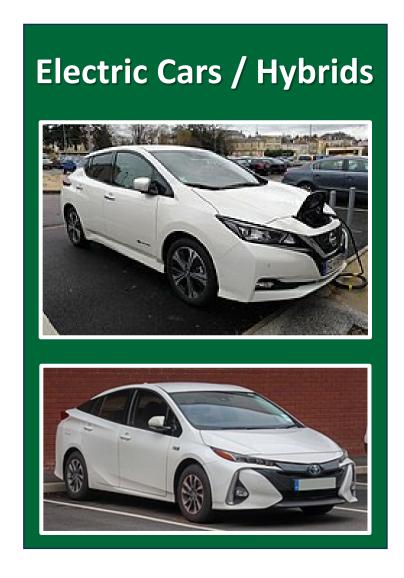
- Explore the use of LCA & EPDs for
 - Pavement Materials
 - Pavement Design
- Enhancing pavement sustainability with data

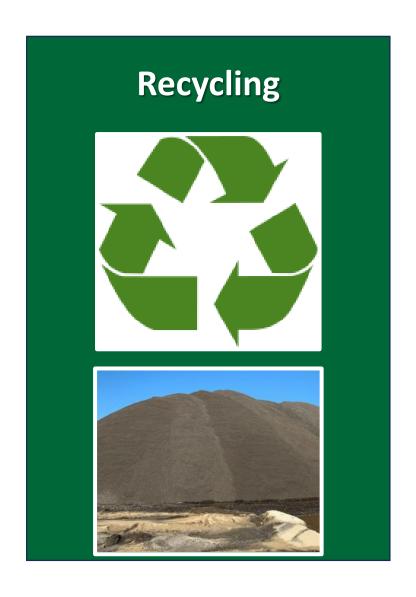




CLIMATE CHANGE, What do you think?



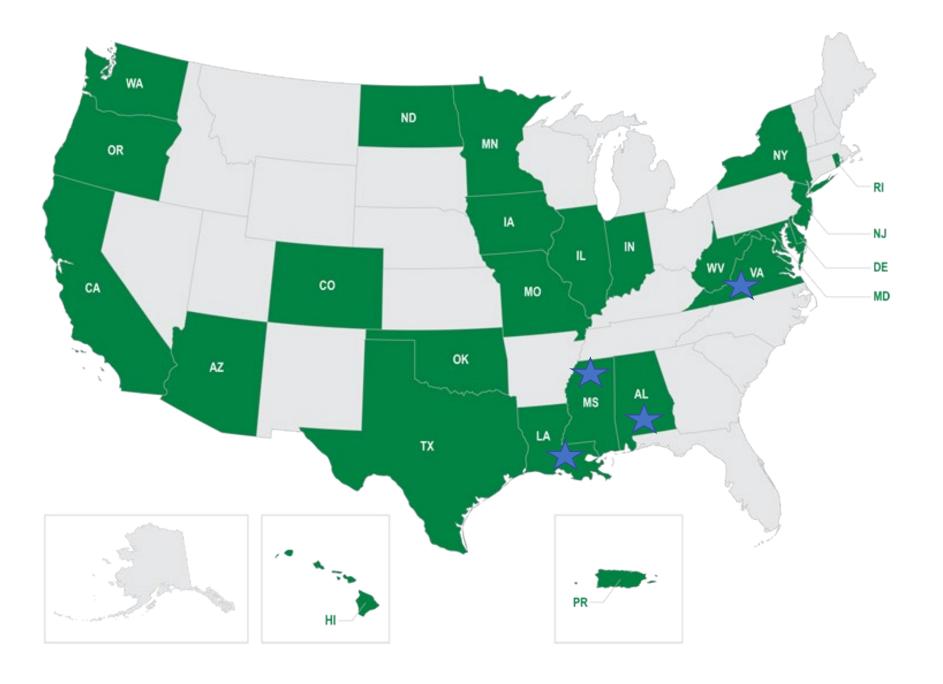




Images: Wikipedia.org / forconstructionpros.com



35 Projects \$7.1 million





Collaborative
Effort
\$1.2 Million in
FHWA
Grant funds













Virginia Department of Transportation

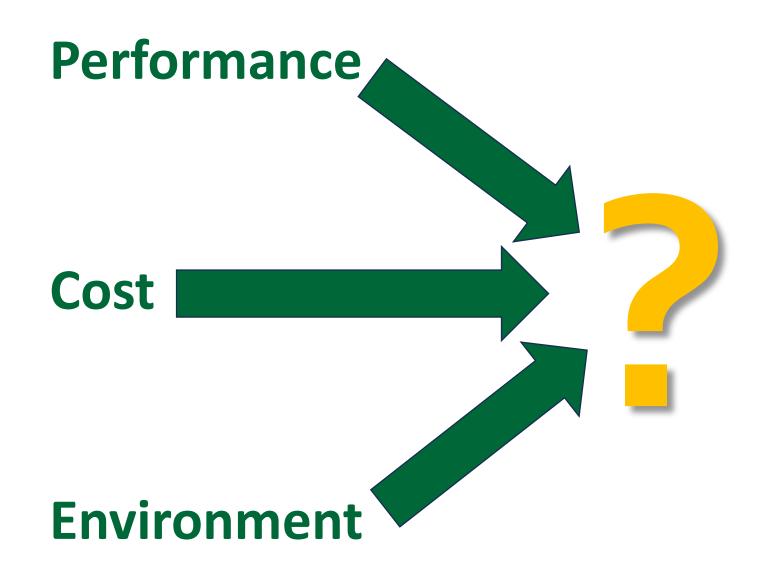












What are the interests of the Asphalt Lab?

ALDOT Mission Statement To provide a safe, efficient, environmentally sound intermodal transportation system for all users, especially the taxpayers of Alabama.



Back on cars for just a second...

2024 Corvette E-Ray Hybrid



Image:Media.Chevrolet.com

- Zero to 60 mph in 2.5 seconds
- All-wheel drive
- Same gas mileage

2019 Ram eTorque



Image: Kevauto – Wikipedia.org

- 130 extra lbf-ft of torque
- 2 more mpg
- Best in class towing capacity

What exactly did we do?





- US-82, Prattville, AL
- Three sections were constructed
 - Aramid Fiber
 - Control
 - Warm Mix-1





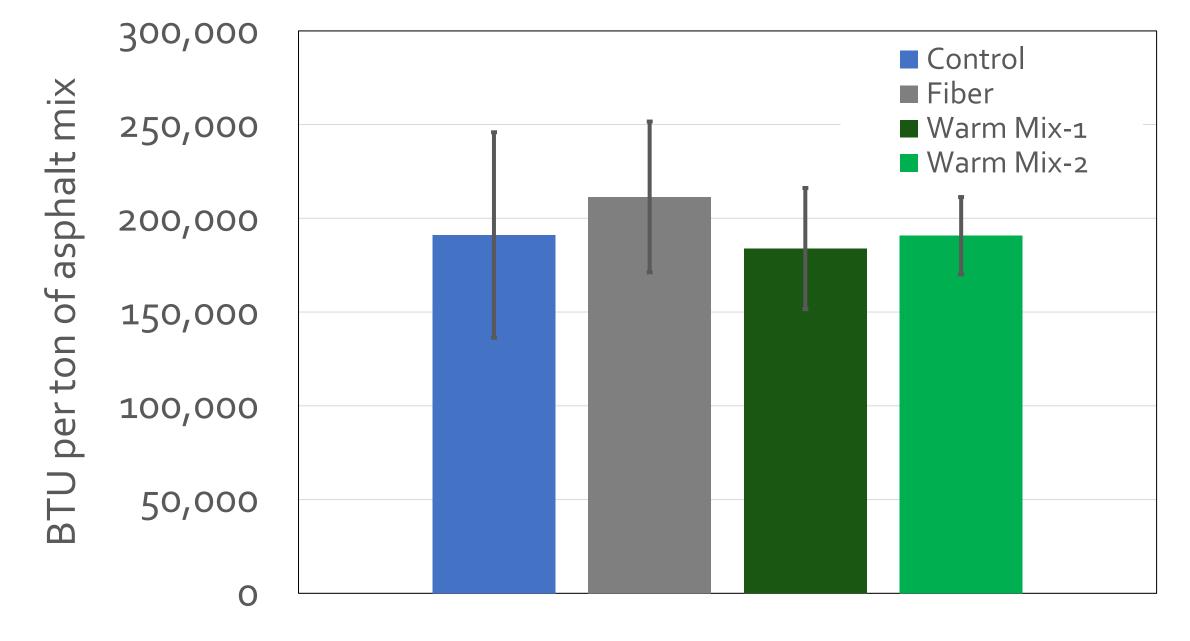
 Warm Mix-2 section was placed in December 2023





Mix ID	Planned production temperature, °F	Average temp. achieved during production, °F
Control	325	323
Fiber	325	327
Warm Mix-1	275	303
Warm Mix-2	275	295





No significant differences in burner fuel consumption were observed

=

What do cookies and asphalt have in common?





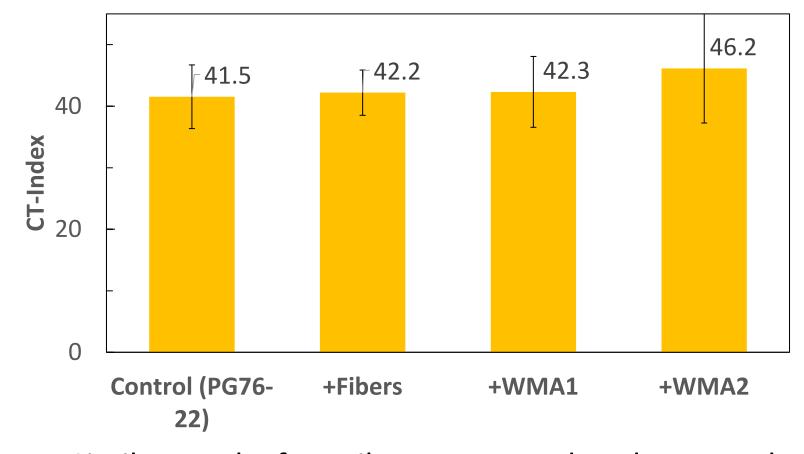






Lower temperature, improved cracking performance



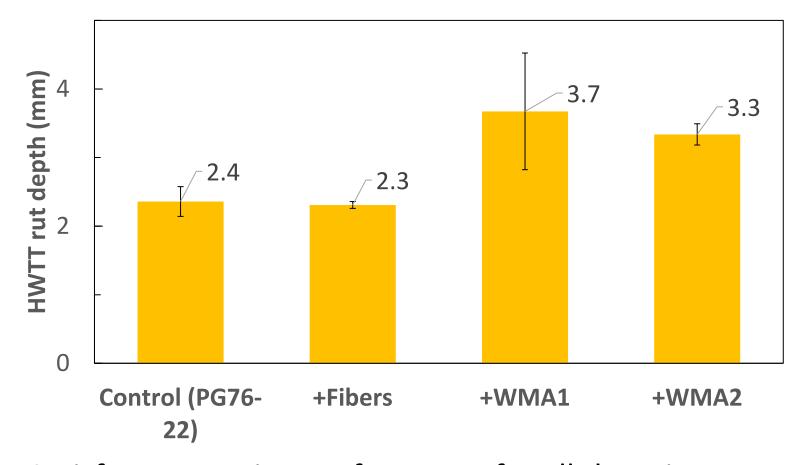


- Similar results for +Fibers compared to the control
- Higher CT_{index} with lower mixing and compaction temperatures
- No significant differences between different PMLC mixes



Lower temperature, slightly higher rutting susceptibility (All Pass<10mm)



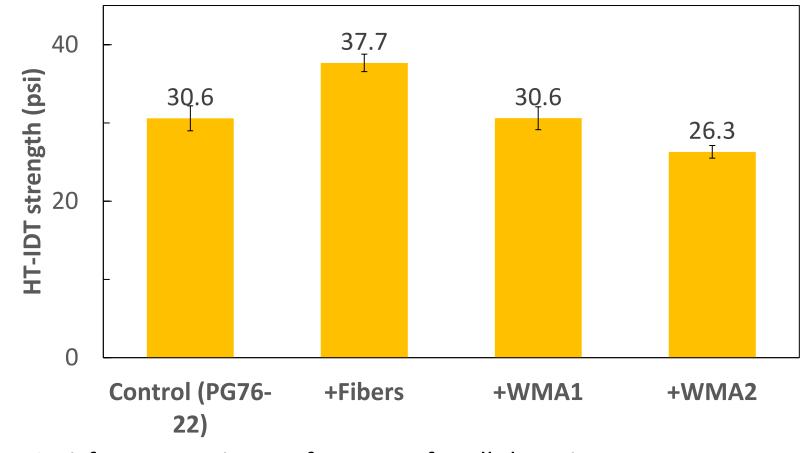


- Satisfactory rutting performance for all the mixes
- Similar results for +Fibers mixes compared to the control
- Higher rut depths with lower mixing/compaction temperatures for WMAs, still satisfactory



Lower temperature, same to slightly higher rutting susceptibility

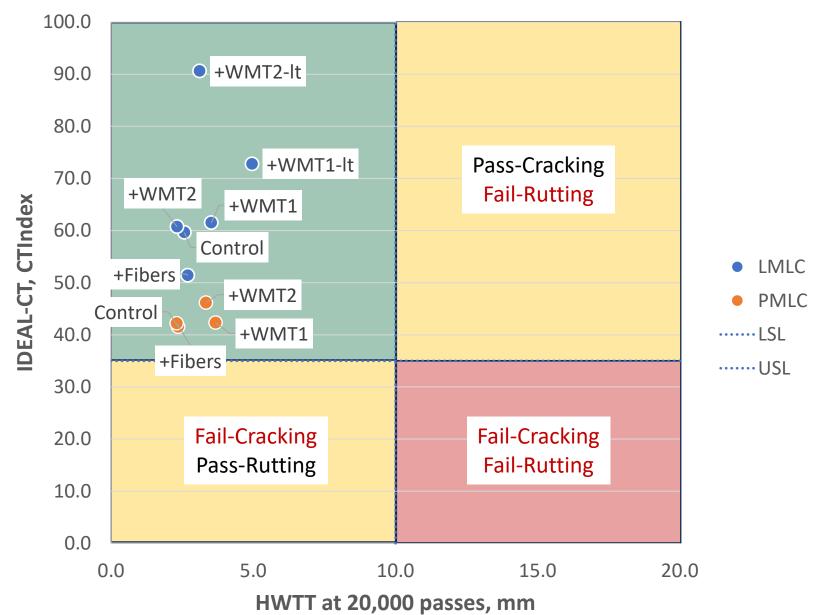




- Satisfactory rutting performance for all the mixes
- Similar or higher strengths for +Fibers compared to the control
- +WMA PMLC mixes performing worse than control and Fiber mixes
- Lower strengths with lower mixing /compaction temperatures for WMAs



ALDOT Climate Challenge



BMD Approach



Taking the best of our results:

If our Mix was a Car:

- •1 more MPG
- •4 more HP
- •And it's cheaper!

Cars Again



 NCAT will analyze the rest of the emissions data

 Contribute to the FHWA LCA Pave Database

Training for ALDOT and Contractor
 Personnel on this material

What's next?



