



MERITOR WABCO

Safety Strong. Efficiency Smart.

Heavy Truck Cooperative Adaptive Cruise Control: Evaluation, Testing, and Stakeholder Engagement for Near Term Deployment



Presentation Overview

- Team Overview
- Project Scope
 - Responsibilities by Team Members
- Proposed System
- Project Tasks/Milestones
- Project Schedule

Team Overview

- Auburn
 - ME (David Bevly, Project PI)
 - ISE (Richard Sesek and Chase Murray)
 - AE (Andy Shelton)
 - CS (Alvin Lim)
 - CE (Rod Turochy)
 - Richard Bishop
 - Robert Rosenthal
- Peloton
 - Josh Switkes
- ATRI
 - Dan Murray & Lisa Park
- Meritor-Wabco
 - Alan Korn
- Peterbilt
 - Bill Kahn

Samuel Ginn College of Engineering

- 150 Faculty
- First Wireless Engineering Program in Nation
- 2500 Undergraduates
- 30 million dollars in research



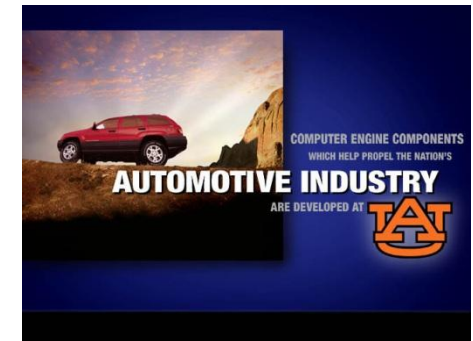
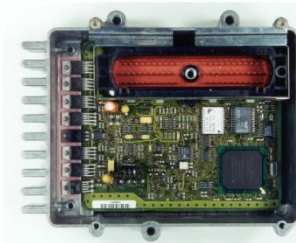
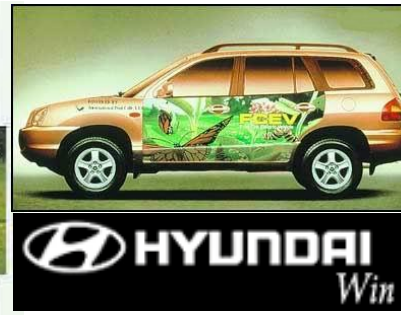
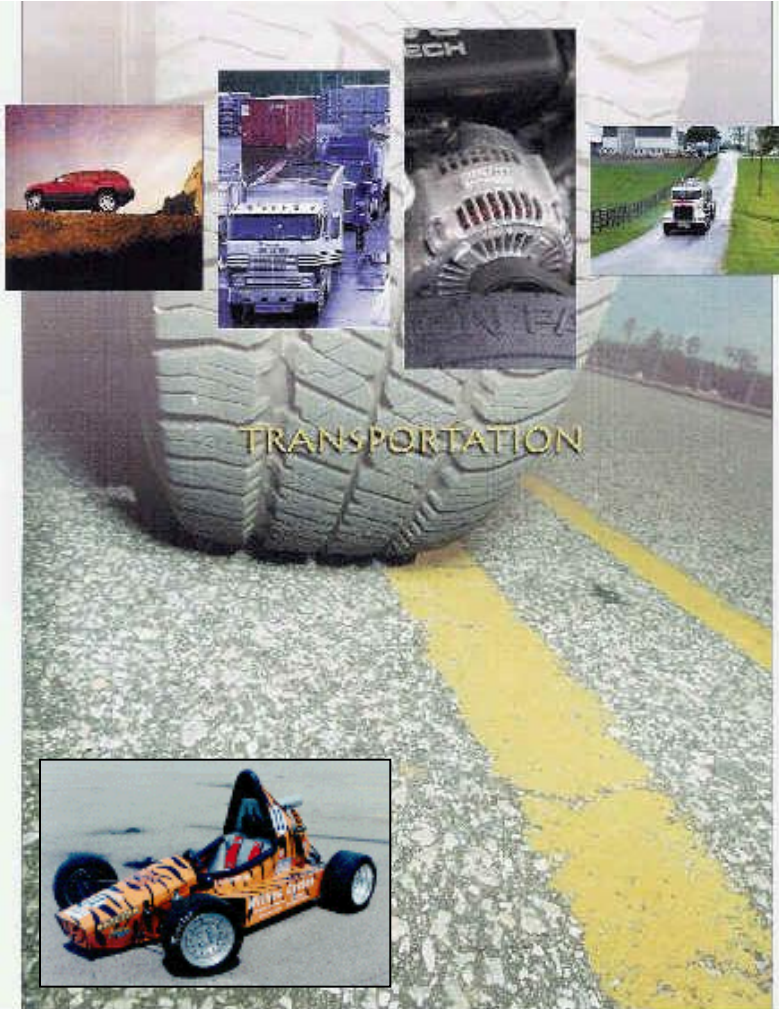
Mechanical Engineering

- 26 Faculty
 - 20 Mechanical Engineering
 - 6 Materials Engineering
- 500 Undergraduates
- 100 Graduate Students
- 6 million dollars in research expenditures

Industrial & Systems Engineering
Aerospace Engineering
Computer Science
Civil Engineering

TRANSPORTATION

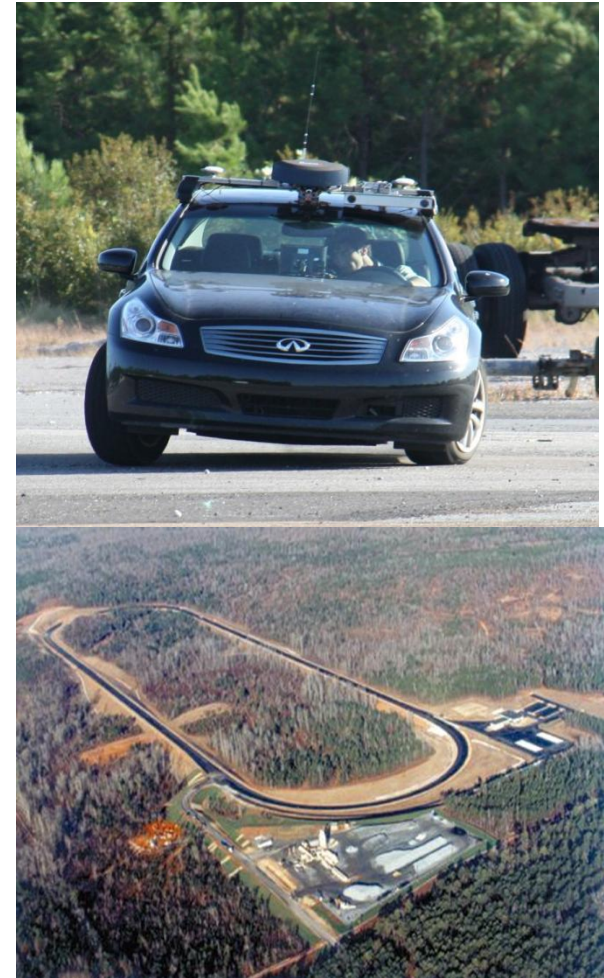
Research Priority Area



GPS and Vehicle Dynamics Lab

Currently 21 Students (8 PhD, 8 MS, 5 BS)

- Vehicle modeling
- Vehicle parameter estimation
- Determination of rollover propensity
- Vehicle sensor fusion/integration
- GPS/INS navigation
 - Using various grade IMUs and receivers
 - Analysis of different aiding techniques
- IMU & laser scanner fusion
- Sensor characterization and modeling
- Development of a software GPS receiver
- High speed control of ground vehicles



NCAT Test Track (& Trucks)



- Two Lane Track
- 1.7 Mile Oval
- Asphalt Instrumentation
- Well Surveyed
 - Level
 - 2° Crowns
 - 8° Banked Turns
- 802.11 and wireless serial communication around entire facility
- RTK system setup with corrections available in all paved areas

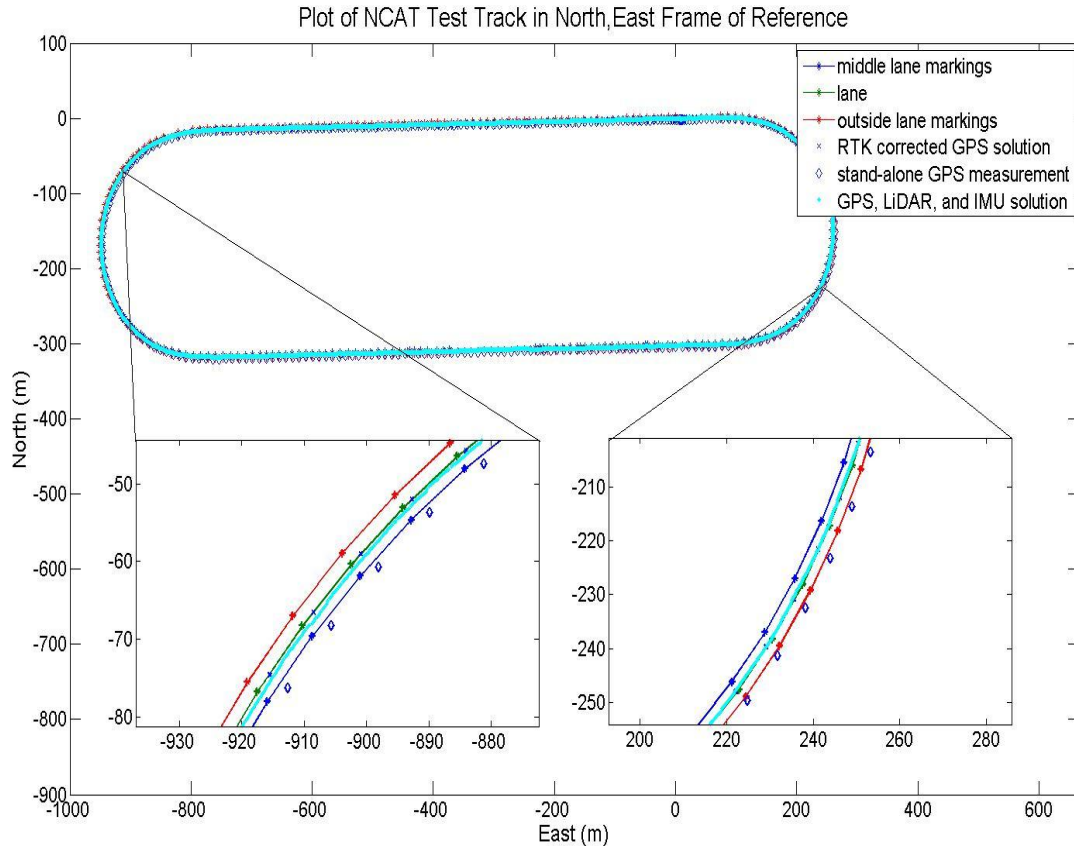


Test facility is available for validating vehicle modeling and estimation algorithms using instrumented vehicle test-beds

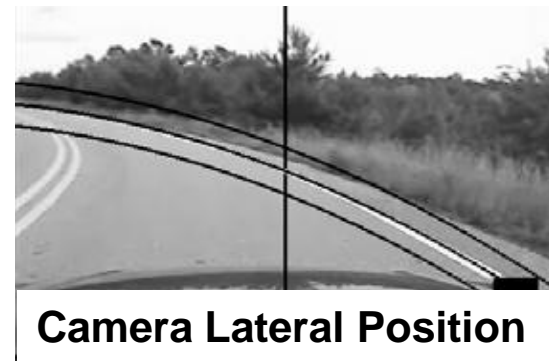
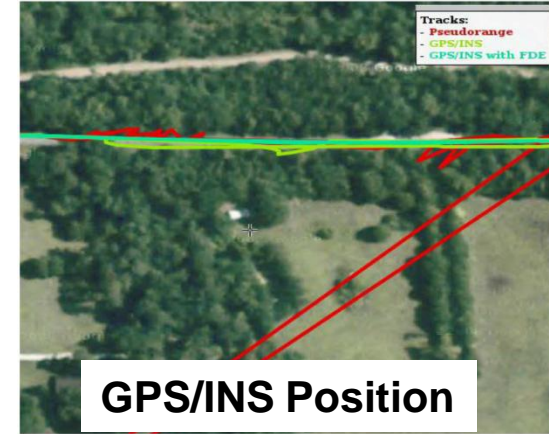


Prior Work with FHWA EAR (#1)

Integrate vision measurements (camera and/or lidar) with GPS/INS to provide lane level positioning

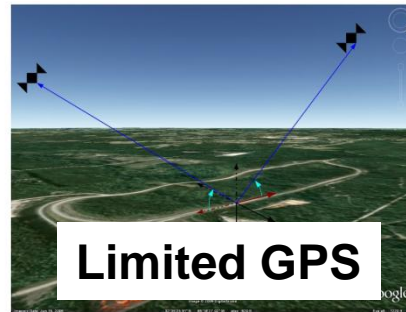
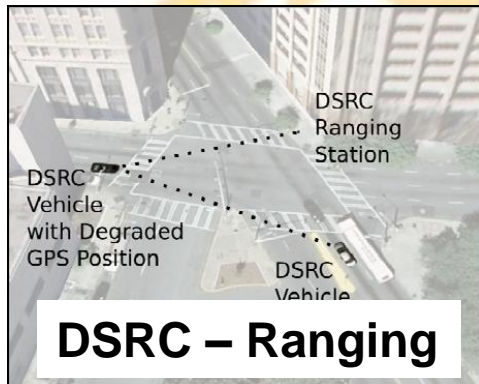


Combined GPS/INS/Vision Position

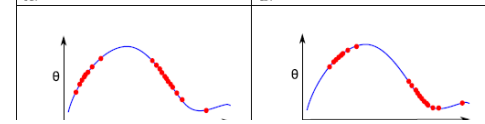
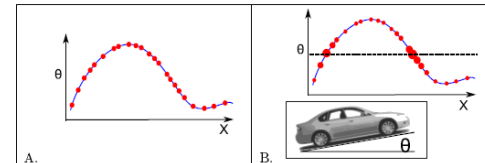
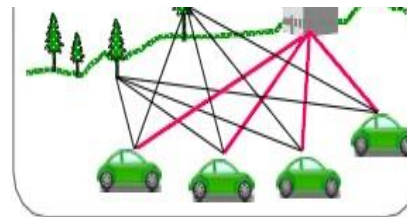


Prior Work with FHWA EAR (#2)

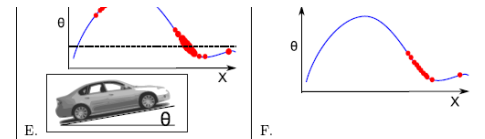
Fuse all available outputs on a vehicle for positioning to improve positioning accuracy and robustness (in GPS degraded environments) and mitigate subsystem faults



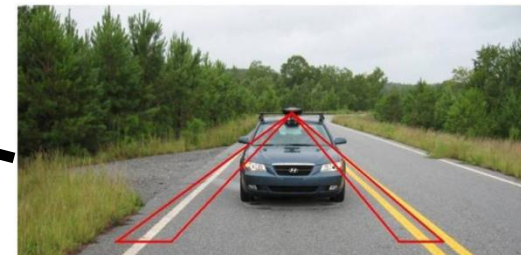
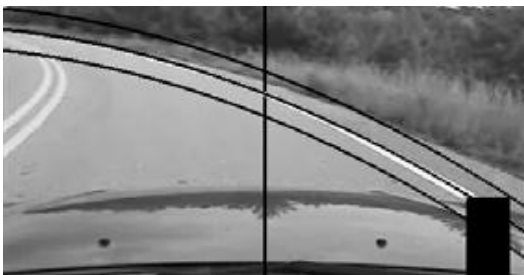
Visual Odometry



Longitudinal Position



Camera – Lateral Position



Lidar – Lateral Position

Fusion Algorithm

Position, Velocity, Attitude

Prior Work with FHWA EAR (#3)

- Assist blind or visually-impaired people in navigating in large unstructured environments that they encounter in daily life
 - Parks
 - Parking lots
 - Airports
 - Sports arenas
 - Intersections
 - Pedestrian zones



Underground Atlanta – an underground mall



Current EAR Scope (#4)

- **Demonstration of Heavy Truck C-ACC**
 - Utilize V2V (DSRC) to enable improved truck ACC
 - Develop and study various concepts of operations
 - Evaluate system robustness
- **Determine Potential Benefits**
 - Traffic congestion effects
 - Teaming logistics/feasibility
 - Fuel saving benefits
 - User (driver) interfaces and acceptability

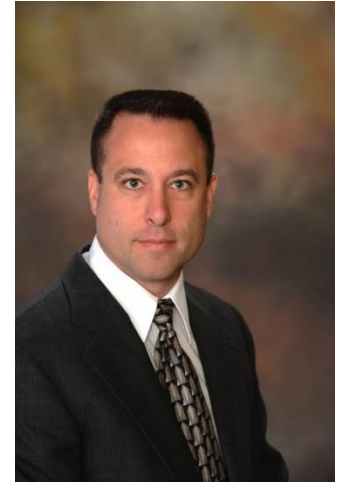
David Bevly (ME)

- General Area of Expertise
 - Vehicle Dynamics, Control, and Navigation
- Project Focus Area
 - System Integrator
 - Interface to Peloton
- Phase 1 Tasks
 - Initial analysis of radar, GPS, and Truck CAN data
 - Development of mass estimation algorithms
- Phase 2 Tasks
 - Implement optimized sensor fusion algorithms
 - Implement mass estimation algorithms
 - Integrate control systems for vehicle testing
- Graduate Students
 - Dan Pierce
 - Sostenes Perez
 - William Apperson



Richard Sesek (ISE)

- General Area of Expertise
 - Human Factors Engineering, Usability, and Safety
- Project Focus Area
 - Human Machine Interface/Usability
- Phase 1 Tasks
 - Initial evaluation of HMI impacts, safety considerations
 - Development of human performance evaluation heuristics
- Phase 2 Tasks
 - Evaluation of system against HMI measures of effectiveness
 - Use Technology Acceptance Model (TAM) to assess user control and display needs and preferences
- Graduate Students
 - Nicholas Smith



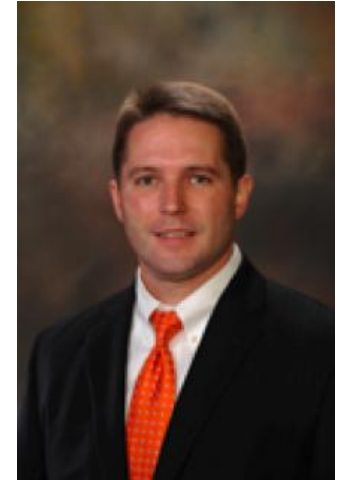
Chase Murray (ISE)

- General Area of Expertise
 - Vehicle Routing & Logistics, Scheduling
- Project Focus Area
 - Identify impacts to trucking industry operations
 - Interface with ATRI
- Phase 1 Tasks
 - Analyze current trucking traffic to identify critical freight corridors in which platooning operations are likely to be viable
 - Estimate expected platoon sizes, impacts to delivery schedules, and waiting times for trucks to join a platoon
- Phase 2 Tasks
 - Identify road segments in which platoons should be avoided (e.g., due to speed limitations or road curves)
 - Characterize the types of trucking operations that are likely to benefit from platooning (e.g., line-haul operations, or LTL carriers)
- Graduate Student
 - Jonathan Woodruff



Andrew Shelton (AE)

- General Area of Expertise
 - Aerodynamics, Computational Fluid Dynamics (CFD)
- Project Focus Area
 - Aerodynamic modeling of platoon configuration
- Phase 1 Tasks
 - Lower fidelity CFD simulations for Ahmed body, Ground Transportation System (GTS), and Generic Conventional Model (GCM)
 - Initial aero model for pair of GCM tractor trailer models
- Phase 2 Tasks
 - High fidelity CFD simulations
 - Improved aero model with parameter effects such as leader or follower and crosswind
- Graduate Students
 - Andrew Watts



Alvin Lim (CS)

- General Area of Expertise
 - Wireless, Mobile and Reconfigurable Networks
- Project Focus Area
 - Reliable, Secure and High-Throughput Wireless Networks for Supporting Truck Platooning
- Phase 1 Tasks
 - Initial analysis of requirements for wireless platooning
 - Develop tools for measuring reliability and throughput
- Phase 2 Tasks
 - Implement reliable wireless vehicular communication protocols
 - Implement optimization of throughput for platooning messages
 - Implement security protocols for vehicle networking
 - Integrate and test high throughput and reliable vehicle networks
- Graduate Students
 - Song Gao



Rod Turochy (CE)

- General Area of Expertise
 - Traffic Flow and Simulation
- Project Focus Area
 - Evaluation of impacts of C-ACC platooning of heavy vehicles on traffic operations
- Phase 1 Tasks
 - Task 1.6: Preliminary evaluation of traffic impacts using VISSIM (a traffic simulation software)
- Phase 2 Tasks
 - Task 2.7: Detailed evaluation of traffic impacts using VISSIM based on test track experiment
- Graduate Students
 - One graduate student to be determined



Richard Bishop (Auburn consultant)

- General Area of Expertise
 - Intelligent / Connected / Automated Vehicles
 - Intelligent Vehicle-Highway Systems
- Project Focus Area
 - Operational Concepts
 - Business Case
 - User / Industry Acceptance
- Phase 1 Tasks
 - ConOps and requirements development
 - Business case evaluation
 - Impacts evaluation
- Phase 2 Tasks
 - system evaluation against MOEs
 - evaluate operating strategies
 - assist in Final Report and Demonstration
- Phase 3 Tasks
 - presentation of project findings at key industry conferences



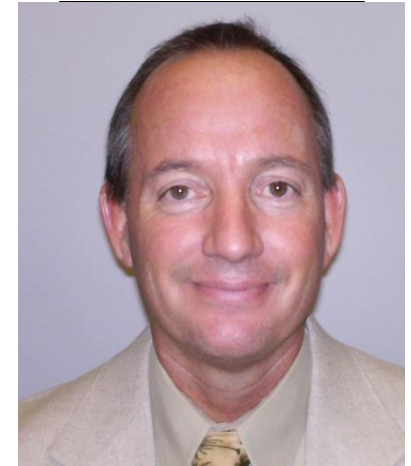
Peloton Technology

- Lead: Dr. Josh Switkes
 - Chris Gerdes, Stanford
 - Dave Lyons (Former Dir Eng. Tesla)
 - Steve Boyd
- General Area of Expertise
 - Vehicle Dynamics and Control
 - Production safety/assistance/control systems
- Project Focus Area
 - System implementation
 - Market analysis and feedback
- Phase 1 Tasks
 - ConOps
 - Requirements
- Phase 2 Tasks
 - System Prep
 - Test and Revision



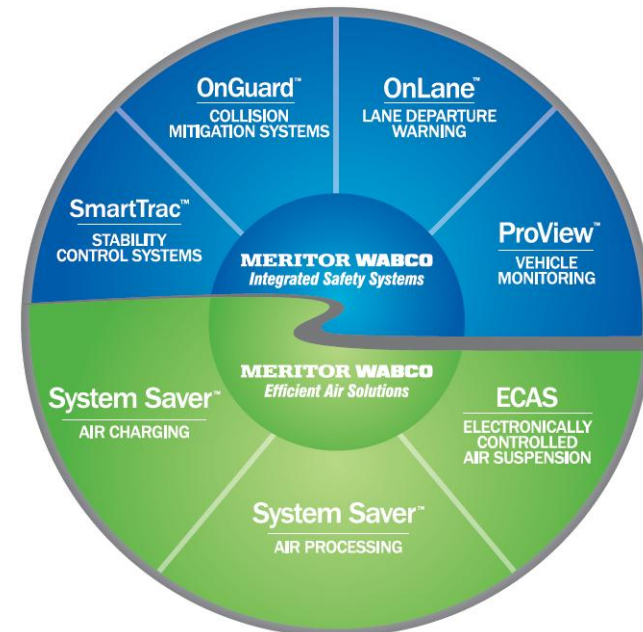
Peterbilt

- Lead: Bill Kahn- Mgr Advanced Concepts
 - Bryan Knight- Project Engineer
- General Area of Expertise
 - OEM Vehicle Research and Development
- Project Focus Area / Contributions
 - System Integration
 - Vehicle Test
- Phase 1 Tasks:
 - System Design Input
- Phase 2 Tasks
 - Integration and Test



Meritor WABCO

- Lead: Alan Korn
 - Bryan Murphy – principle engineer
- General Area of Expertise
 - Active Safety Systems
 - Vehicle dynamics and control
- Project Focus Area / Contributions
 - System implementation
 - Integration with braking system
- Phase 1 Tasks
 - Develop concept of operations
 - Define requirements
- Phase 2 Tasks
 - System preparation
 - Evaluate operating strategies



- Lead: Lisa Park
 - Dan Murray
 - David Pierce
- General Area of Expertise
 - Industry Analytics
 - Trucking Industry SMEs
 - GIS Data Analysis
- Project Focus Area / Contributions
 - Identify industry technical requirements
 - Solicit and evaluate industry input and feedback
- Phase 1 Tasks
 - Establish Industry Operations Panel (IOP) with carrier and driver subcommittees
 - Identify industry issues, technology requirements, operational requirements and system/project expectations
- Phase 2 Tasks
 - Evaluate operating strategies and assess driver acceptance

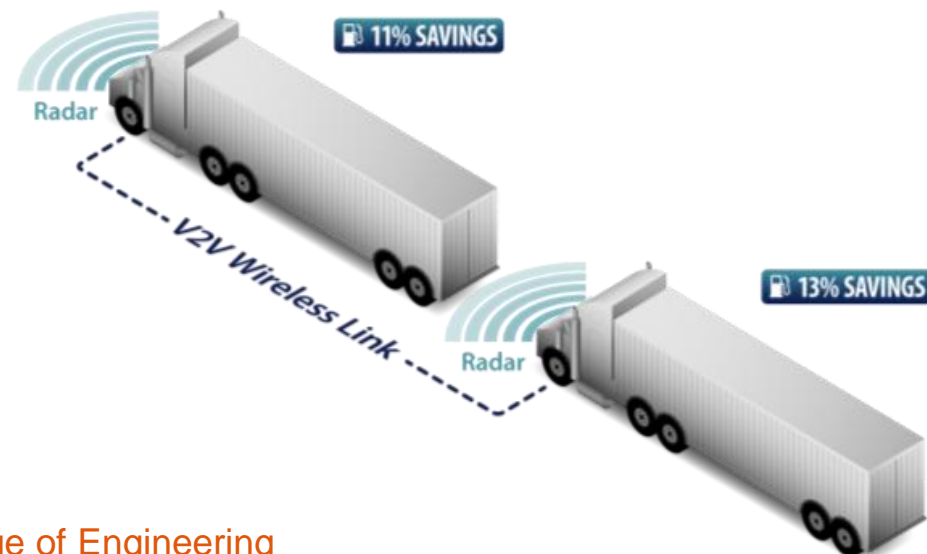


C-ACC Limitations & Current Needs

- Operation in mixed traffic
- Operation with non-identical vehicles
 - Mass
 - Drivetrain
- Human factors
- Fleet operations applicability
- Robustness
 - Communication disruptions
 - Sensor errors

Proposed System

- Two Peterbilt Trucks
 - GPS/IMU/Radar for positioning
 - DSRC Radios for V2V Communications
- Various Experiments
 - Analytical/Simulation Analysis
 - Test Track Validation
 - Interstate Validation





Phase One: Defining the Right System for Industry

- Task 1.1: Project Management
- Task 1.2: Develop Concept of Operations
 - user issues
 - operational requirements
 - technical approach
 - input from Industry Operations Panel (IOP)
 - using standard IEEE or ANSI template
 - Auburn lead (Bishop)
- Task 1.3: Instrument NCAT Trucks to Perform Sensor/RF Level Assessments
 - instrument trucks with DSRC, radar
 - run trucks manually on Auburn track with typical inter-vehicle gaps
 - collect data to support requirements development
 - Auburn lead



Phase One: Defining the Right System for Industry

- Task 1.4: Define Requirements
 - based on ConOps
 - define detailed requirements to guide prototype development
 - validate requirements in simulation
 - requirements reviewed by IOP Carrier Subcommittee
 - Deliverable 1.1: Concept of Operations and Requirements Definition Summary
 - Auburn lead
- Task 1.5: Examine Business Case for Near-Term CACC Trucking Operations
 - internal experts plus fleet data used to define initial business case
 - factors addressed include
 - potential market size
 - cost factors and tradeoffs
 - payback time
 - potential enablers and/or barriers
 - coordination of trucks for coupling
 - assessing which types of fleet operations are most suited for early deployment of CACC
 - review by IOC
 - ATRI lead



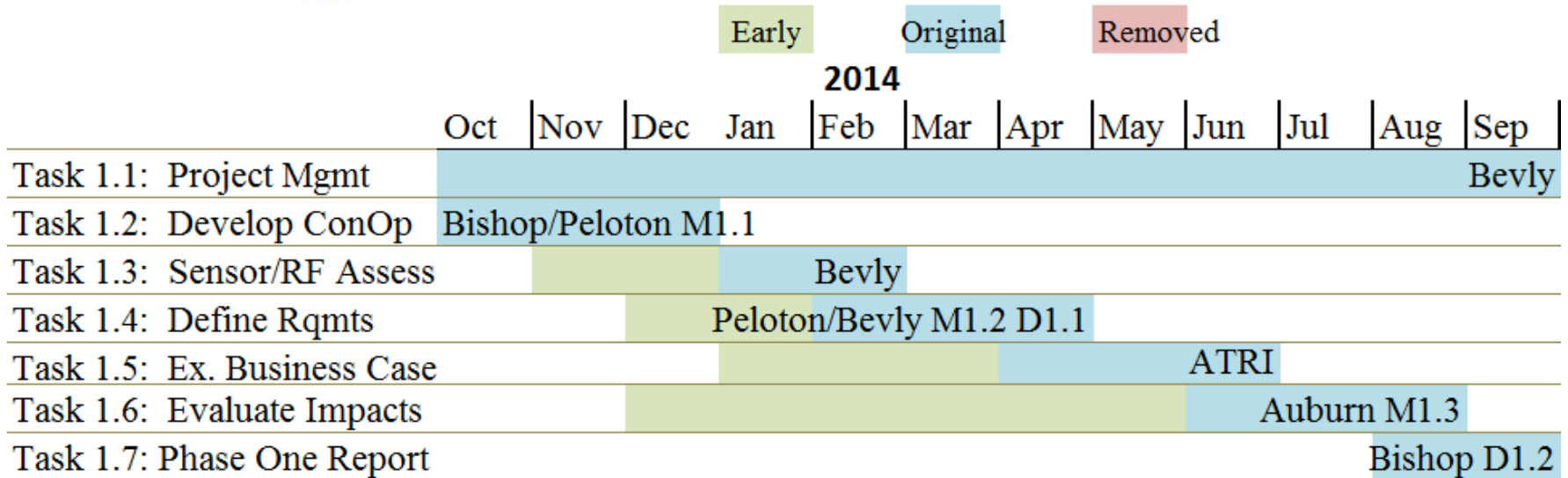
Phase One: Defining the Right System for Industry

- Task 1.6: Perform Preliminary Evaluation of Impacts
 - mobility, safety, and other factors
 - traffic simulations included
 - working with industry groups to identify potential safety issues for examination in Phase Two
 - IOC
 - TMC
 - Auburn lead (Bishop)
- Task 1.7: Prepare Phase One Report
 - Deliverable 1.2: Phase One Results Summary
 - presented to FHWA in summary meeting
 - Auburn lead

Phase One Milestones

| Milestone | Completion (Month) | Planned Evaluation Metrics | Criteria for Completion |
|--|--------------------|--|---|
| M1.1: Concept of Operations complete | 3 | Checklist as to standard ConOp elements as used in Sys. Eng.; system requirements acceptable to Fleet Operations Panel | D1.1 Concept of Operations and Requirements Definition accepted by FHWA |
| M1.2: Requirements Definition complete | 7 | Requirements for functional operation, user interface, and aspects specific to fleet operations defined. | Requirements reviewed and accepted by IOP. |
| M1.3: Business Case and Impacts Evaluation complete | 11 | Quantified business case data and traffic simulations data. Approach accepted by IOP. | Business Case results reviewed by Industry Operations Panel. Traffic simulation results reviewed by FHWA. |

Phase One Schedule



- Accelerated compared to proposal
- ConOps has started already

Concept of Operations Draft Outline

- Purpose of Document
- Background
 - current situation on the roads for freight
- Operational Needs
 - trucking industry aspects relevant to CACC
 - where need is greatest
- User-Oriented Operational Description
 - what the system does
 - viewpoint of driver
 - viewpoint of fleet personnel
- System Overview
 - functionally focused engineering description
- Operational Environment
 - types of roads on which CACC operates
 - weather and other conditions under which CACC operates
- Support Environment
 - Maintenance
 - Standards
- Operational Scenarios for Within-Fleet Operations
 - trucks leave together hub-hub
 - trucks leave separately and find each other on the road
- Appendices
- References

Phase Two: Real-World Assessment

- Task 2.1: Project Management
- Task 2.2: System Preparation on Vehicle
 - implement based on Ph 1 functional requirements
 - Commercial ACC algorithms tuned for CACC
 - HMI implemented
 - Achieve Initial Operational Capability
 - Auburn lead
- Task 2.3: Data Collection On-track to Assess Operational Envelope
 - develop evaluation plan
 - scenarios and maneuvers
 - gain Human Subject Testing approval from Auburn IRB
 - data collection under strict safety protocol
 - Auburn lead

Phase Two: Real-World Assessment

- Task 2.4: Evaluate Initial System Against Measures of Effectiveness (MOEs)
 - use Task 2.3 data to evaluate
 - a) component/subsystem robustness and reliability (including V2V performance)
 - b) vehicle control performance (gap maintenance, hard braking, cut-ins, system faults, linking events)
 - c) HMI / driver control performance (resumption of longitudinal control, lane change coordination)
 - d) safety
 - e) fuel economy (SAE Type 2 test)
 - f) maintenance aspects
 - DFMEA completed
 - Deliverable D2.1: Initial Track-Testing Evaluation Results Summary
 - Auburn lead

Phase Two: Real-World Assessment

- Task 2.5: Implement Design Revision
 - system revisions as needed to improve performance
 - Auburn lead
- Task 2.6: Perform Extended Track Test
 - utilize ongoing truck operation on Auburn pavement testing track
 - perform test of two CACC trucks operating for an extended period (~60 hours)
 - including challenging maneuvers (cut-ins, etc.)
 - Auburn lead

Phase Two: Real-World Assessment

- Task 2.7: Re-evaluate System based on Extended Testing
 - evaluate system against MOEs and make revisions as needed
 - Auburn lead
- Task 2.8: Conduct On-Highway Evaluation
 - working with Alabama DOT
 - Evaluation
 - user issues
 - fleet issues
 - SAE Type III Fuel Economy Test
 - technical performance / robustness
 - Auburn lead

Phase Two: Real-World Assessment

- Task 2.9: Evaluate Operating Strategies
 - runs in parallel with other tasks
 - ATRI fleet-specific data used to apply the measured system performance parameters to actual fleet operations
 - Specific case studies based on anonymized fleet data
 - Results extrapolated to truck freight operations generally.
 - conduct traffic simulations based on the case studies and performance data to assess mobility impacts.
 - IOP review and comment
 - results feed into Deliverable D2.2: Operating Strategies & Driver Acceptance Results Summary
 - ATRI lead

Phase Two: Real-World Assessment

- Task 2.10: Assess Driver Acceptance
 - runs in parallel with other tasks
 - Data based on on-track testing and highway testing – both quantitative and qualitative – examined
 - provide guidance for system validation and refinement
 - inform business analysis.
 - Work with Driver Subcommittee of the IOP to explore driver issues relative to MOEs.
 - Areas of interest: specific controls, usability, training, and user acceptance
 - Identify issues for in-depth human factors experiments.
 - Technology Acceptance Model (TAM) will be used
 - feeds into Deliverable D2.2: Operating Strategies & Driver Acceptance Results Summary
 - Auburn lead

Phase Two: Real-World Assessment

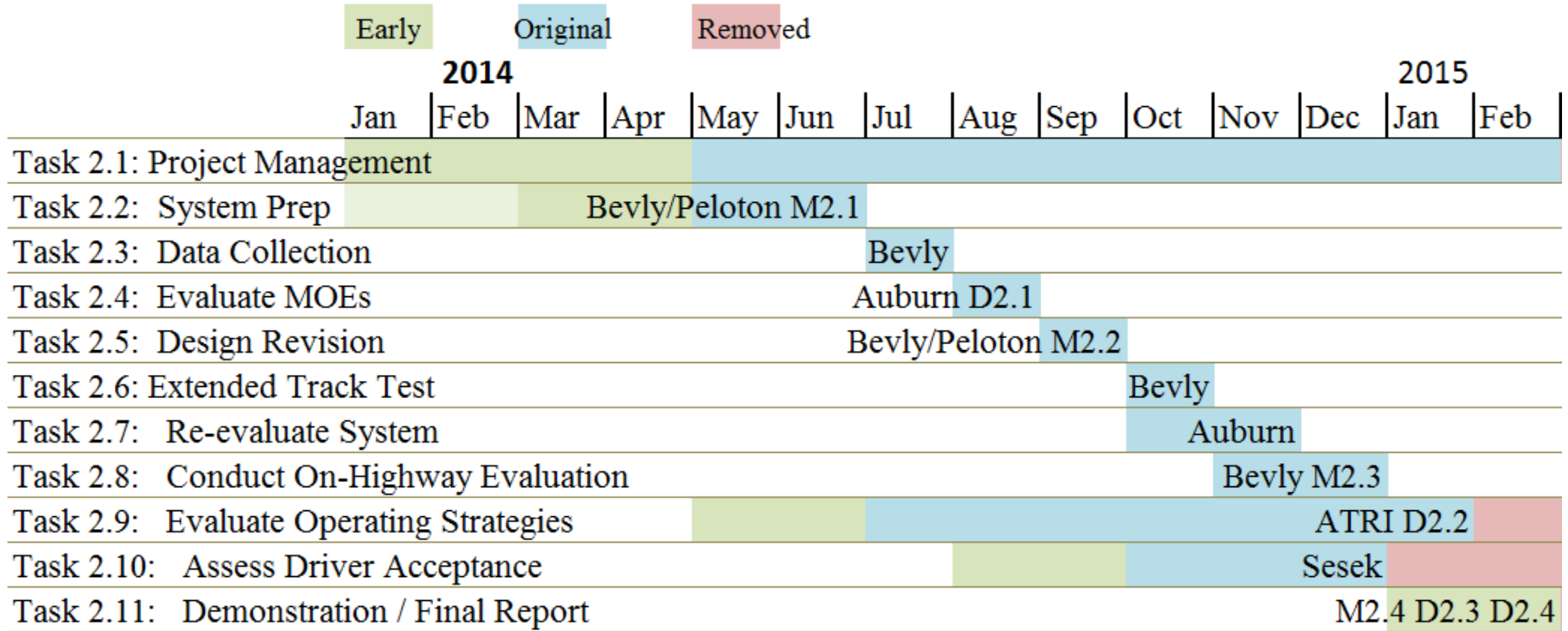
- Task 2.11: Demonstrate Results and Prepare Final Report
 - demonstration for FHWA and invited stakeholders
 - Final Report to capture key aspects of task results and provide recommendations for next steps
 - Deliverable D2.3: Phase Two Results Summary
 - Deliverable D2.4: Final Demonstration
 - Auburn lead

Phase Two Milestones

| Milestone | Completion | Planned Evaluation Metrics | Criteria for Completion |
|---|------------|--|--|
| M2.1: Heavy Truck CACC Operational | 2 | System performing per requirements set in Phase One. | Initial technical capability achieved for 2-truck CACC system. |
| M2.2: Design Revision based on initial track testing complete | 5 | System upgrade performance goals achieved. | D2.1: Initial Track-Testing Evaluation Results Summary |
| M2.3: Extended duration track and on-highway testing complete | 8 | Meet test plan goals including length / duration of test, roadways, traffic scenarios. | Extended duration track and on-highway testing complete |
| M2.4: All assessments complete and prototype demonstrated | 12 | Full review by IOP and FHWA. | D2.2: Operating Strategies & Driver Acceptance Results Summary D2.3: Phase Two Results Summary D2.4: Final Demonstration |



Phase Two Schedule



- Accelerated from original proposal
- Overlaps with Phase 1 where logical

Phase Three: Disseminate Results

- Task 3.1: Project Management
- Task 3.2: Transition Research Results
 - Technical papers and presentations provided to:
 - ATA Technology and Maintenance Council
 - Mid-America Truck Show
 - SAE Heavy Vehicle Engineering Conference
 - Team will provide FHWA with an Interface Control Document (ICD), simulation parameters, and other documentation necessary to take the work forward.
 - ATRI will disseminate educational materials through their media outlets.
 - Auburn lead



MERITOR WABCO

Safety Strong. Efficiency Smart.



Questions?